

# Calma

Concrete Collection

P O R C E L A I N T I L E S







# Calma

## Concrete Collection

Alongside tone and surface texture, colour is the central design element when using concrete as a building material. Calma is a new concrete-effect porcelain tile available in five dusty shades, including a pigmented charcoal. With ten practical sizes including 1.5 x 3 metre slabs, Calma is offered in 6 mm thickness, making it a flexible and adaptable surface for a host of applicational needs. For designers creating custom concrete interiors, Calma is completely waterproof, has anti-microbial properties and is resistant to extreme heat. This makes it the ideal material for countertops and work surfaces, but unlike standard concrete, Calma is practically maintenance free with its resistance to scratches and stains, and no requirement for sealant. Calma's authentic tones and textures make it ideal for contemporary schemes where the beauty of exposed materials is celebrated, combining a robust yet elegant surface with efficient and innovative design.

5 COLOURS | 10 SIZES | 4 FINISHES





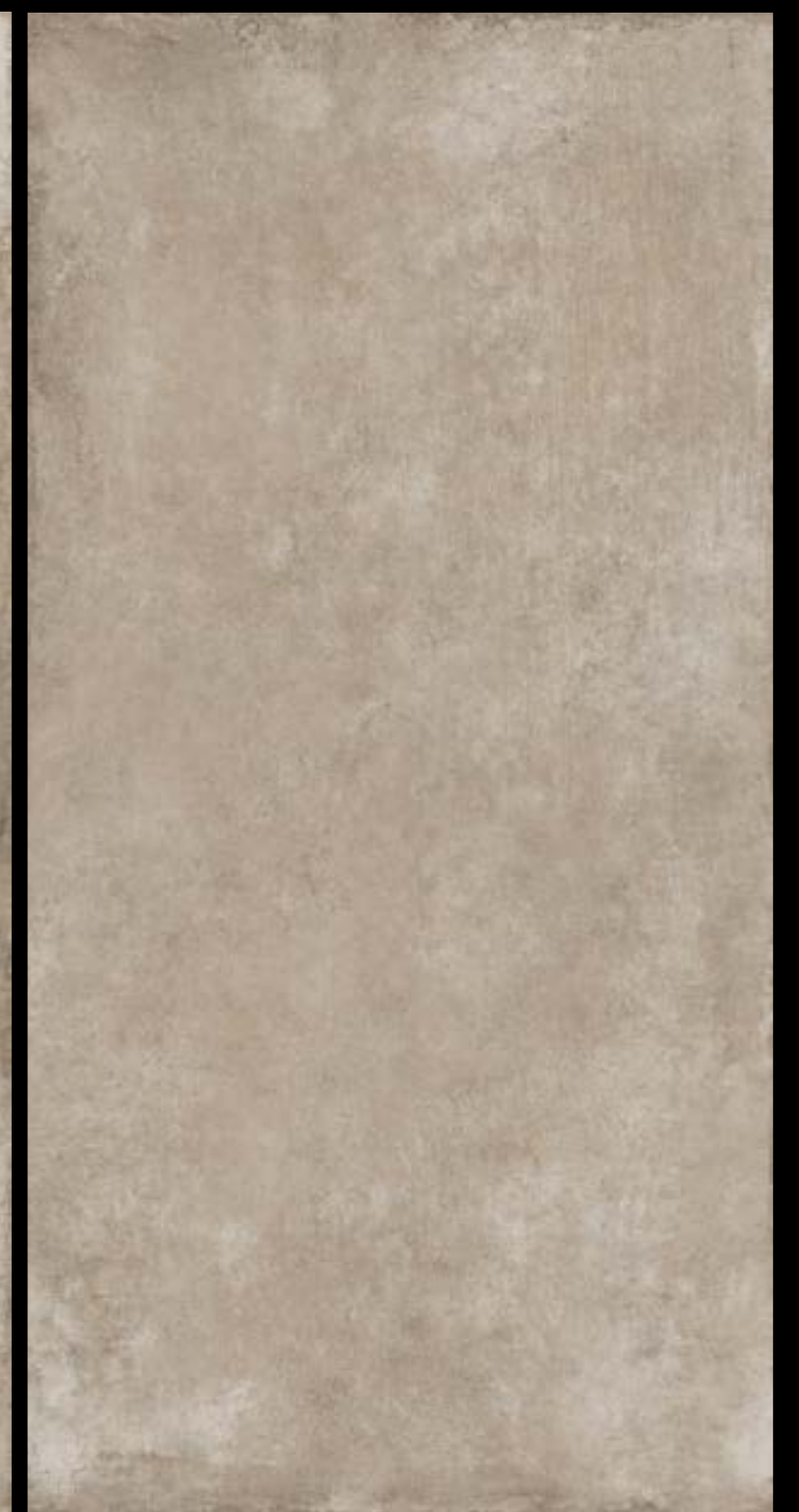
Calma  
Caramello

Face 1

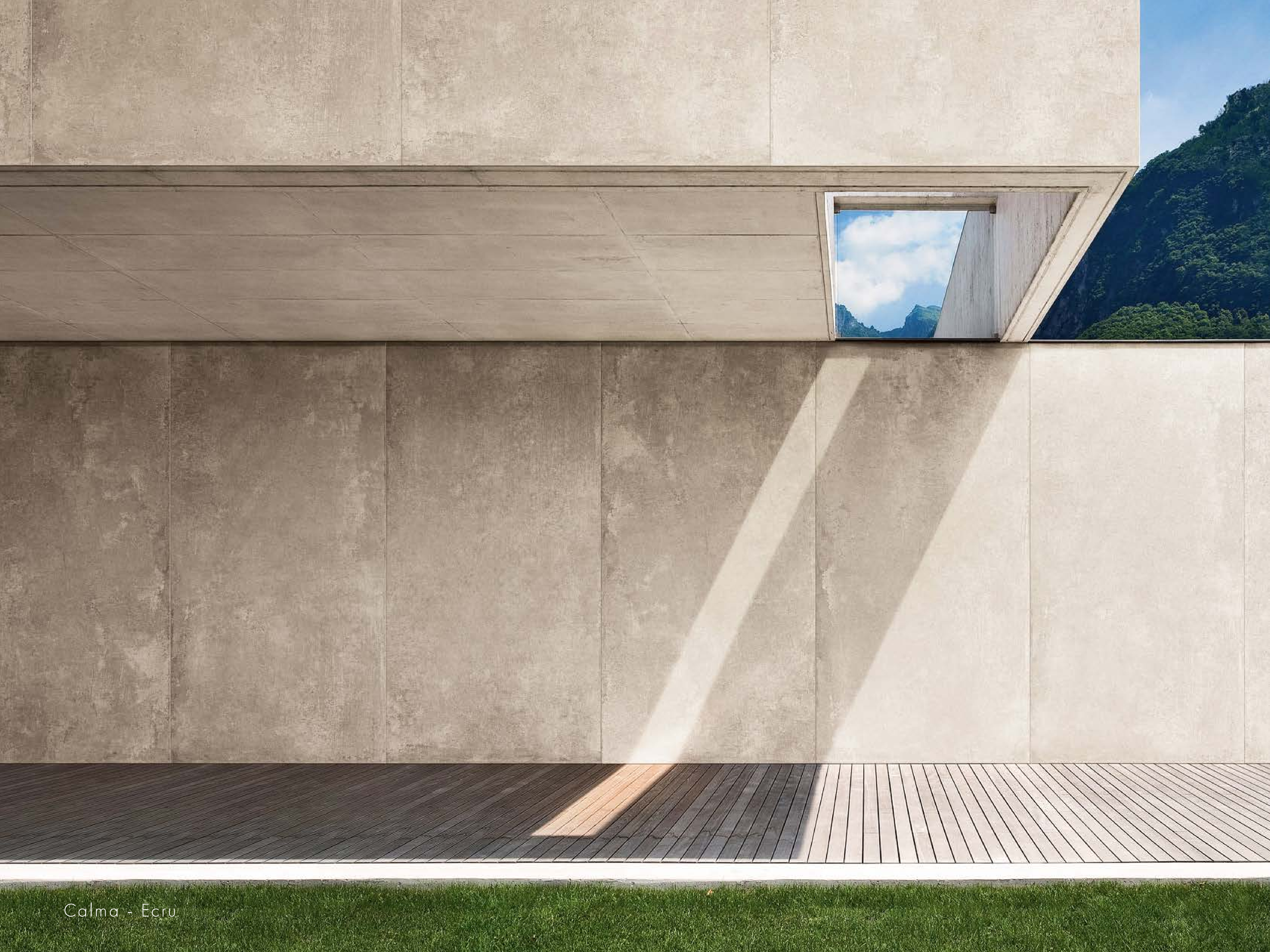
Face 2

Face 3

Face 4









Calma

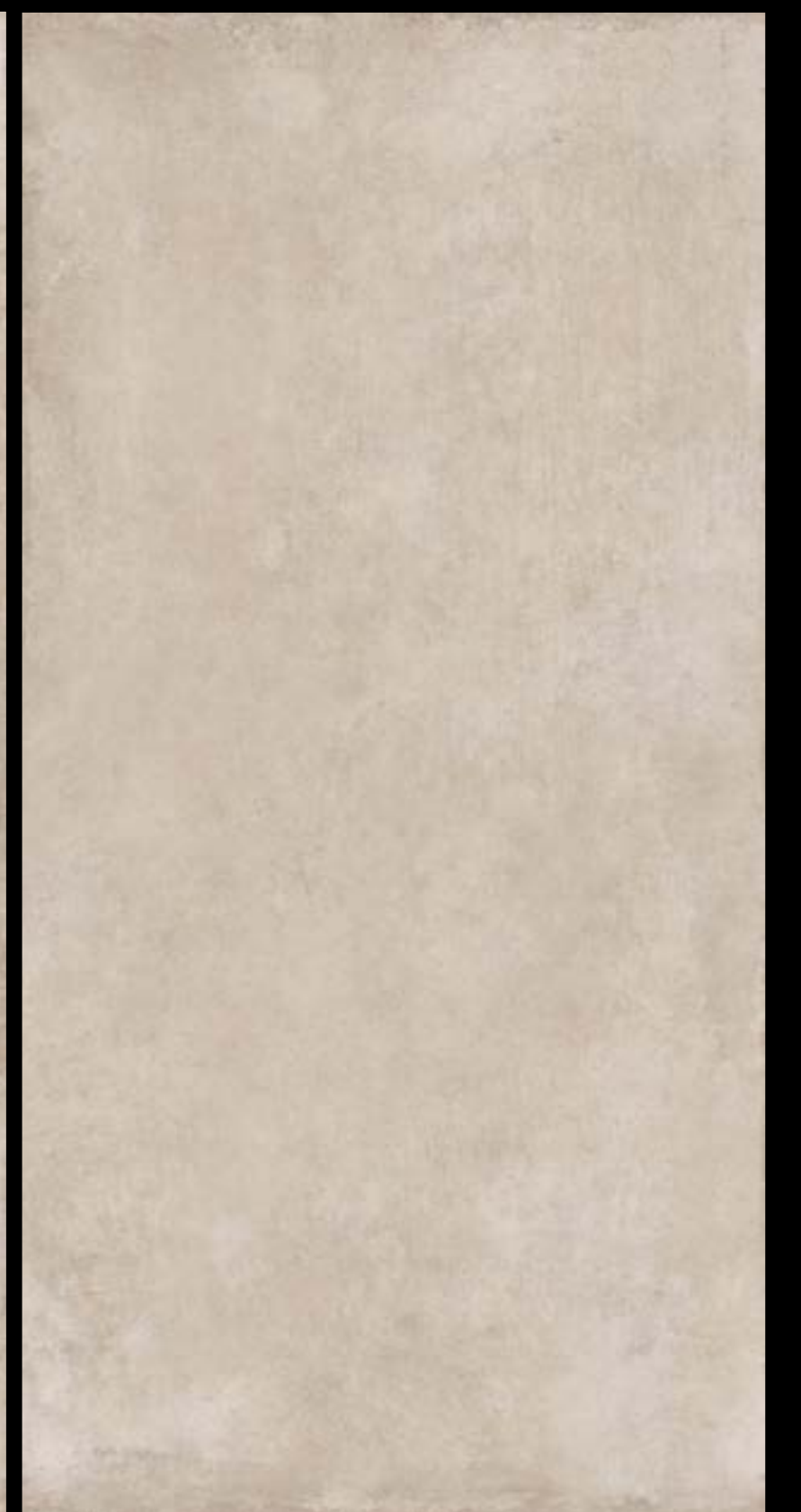
Ecru

Face 1

Face 2

Face 3

Face 4









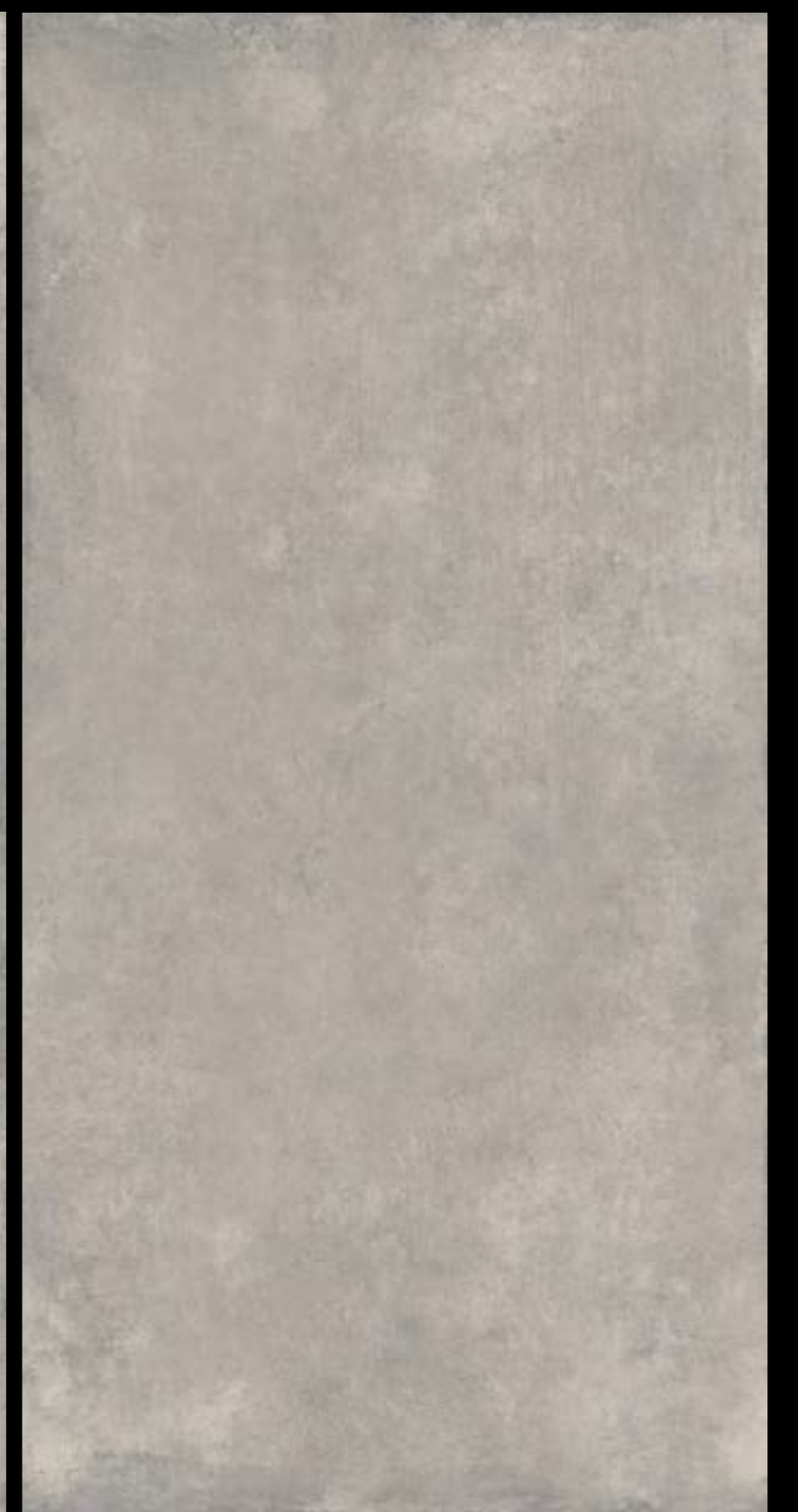
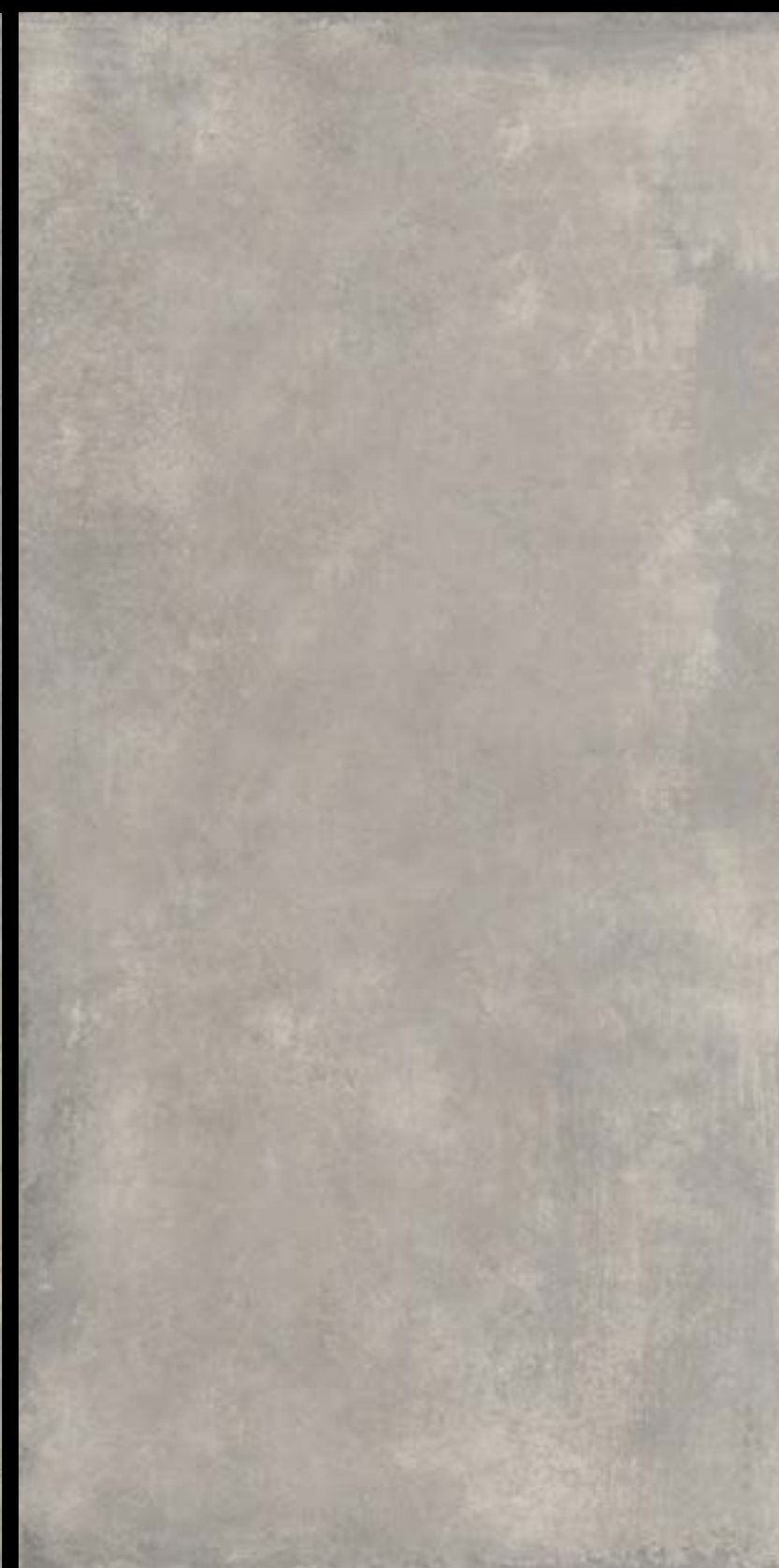
Calma  
Nuvola

Face 1

Face 2

Face 3

Face 4









Calma

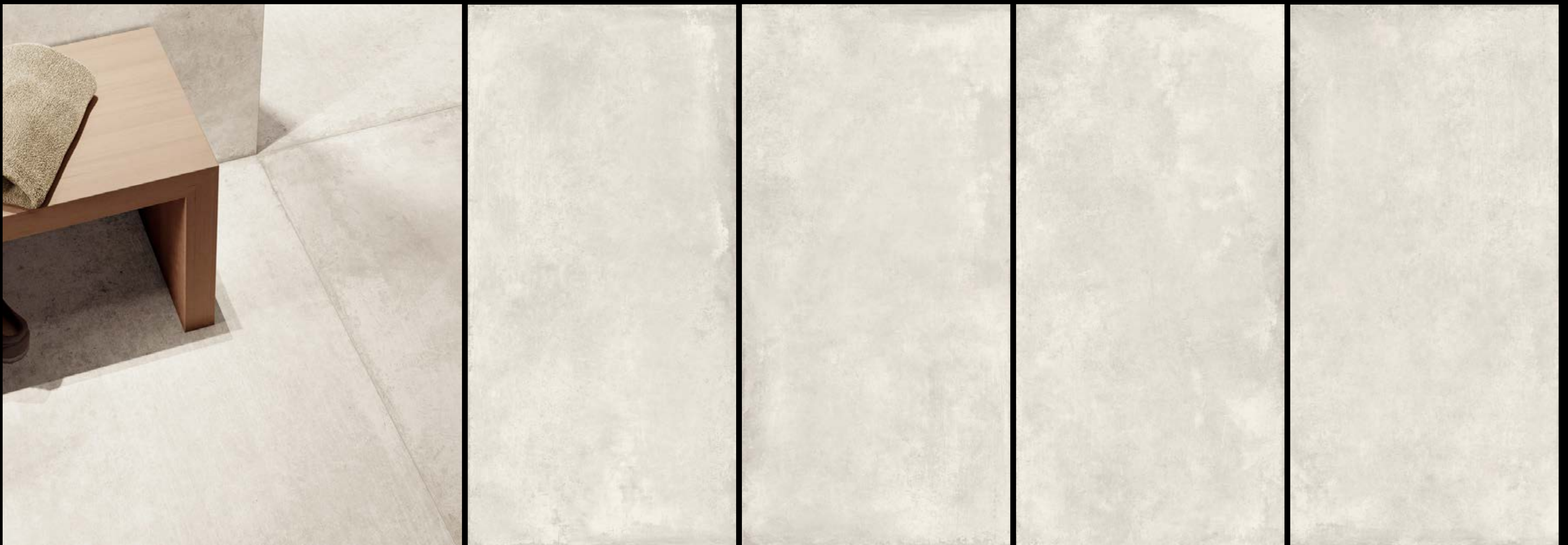
Gesso

Face 1

Face 2

Face 3

Face 4









Calma  
Inchiostro

Face 1

Face 2

Face 3

Face 4





Colours



Caramello



Ecrú



Nuvola



Gesso



Inchiostro



# Colours

COLOUR	FINISH	SIZE(MM)
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Natural	1500 X 3000 X 6
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Natural	1000 X 3000 X 6
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Natural	1500 X 1500 X 6
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Natural	1000 X 1500 X 6
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Natural	750 X 1500 X 6
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Grip	600 X 1200 X 20
Gesso   Inchiostro   Nuvola	Honed	600 X 1200 X 9
Caramello   Ecrú   Inchiostro   Nuvola	Natural	600 X 1200 X 9
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Structured	600 X 1200 X 9
Gesso	Natural	600 X 1200 X 8
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Natural	1000 X 1000 X 6
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Natural	750 X 750 X 6
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Grip	600 X 600 X 20
Gesso   Inchiostro   Nuvola	Honed	600 X 600 X 9
Caramello   Ecrú   Inchiostro   Nuvola	Natural	600 X 600 X 9
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Structured	600 X 600 X 9
Gesso	Natural	600 X 600 X 8
Gesso   Inchiostro   Nuvola	Honed	300 X 600 X 9
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Natural	300 X 600 X 9
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Structured	300 X 600 X 9

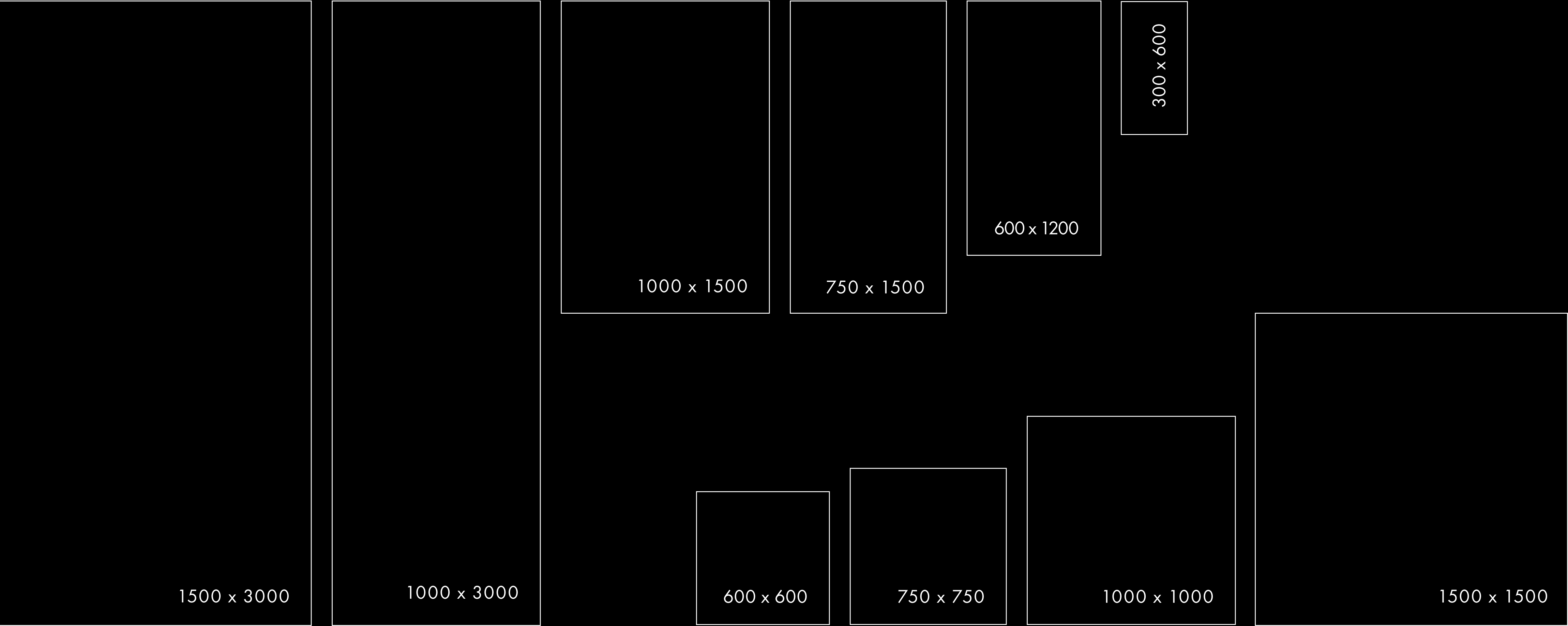


# Special Pieces

COLOUR	FINISH	SIZE(MM)
Caramello   Ecrú   Gesso   Inchiostro   Nuvola	Natural	65 X 600 X 9 Skirting Tile



# Size Guide (mm)





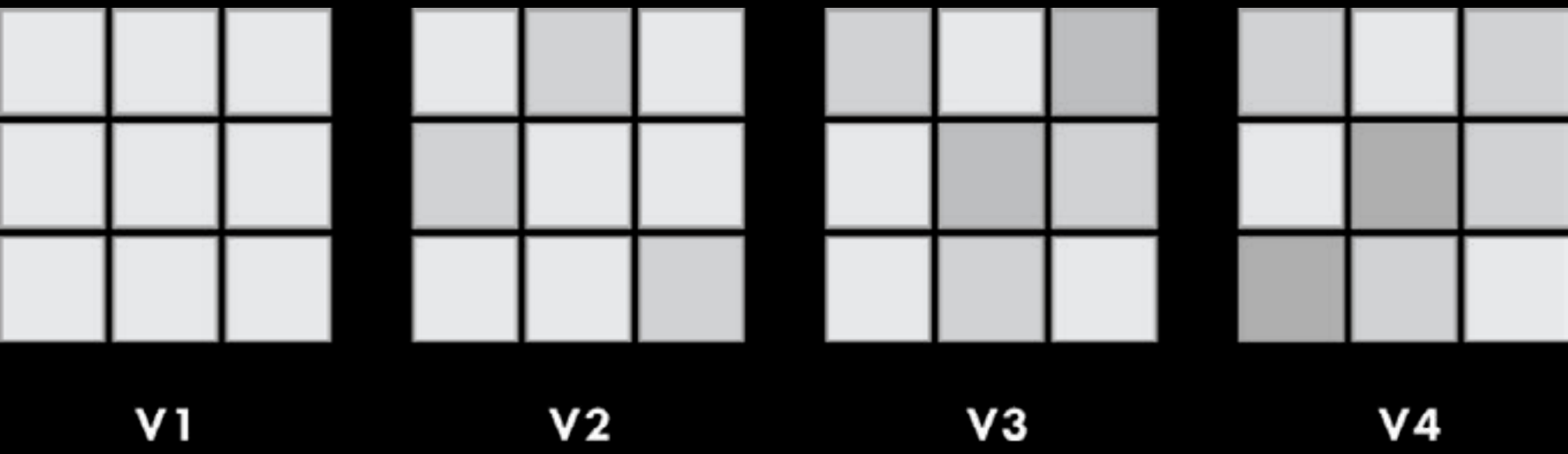
# Technical Details

SPECIFICATION	STANDARD OF TEST	REQUIRED VALUE	MANUFACTURERS MEAN VALUES
Length And Width	ISO 10545-2	± 0.6% Max	± 0.1%
Thickness	ISO 10545-2	± 5% Max	± 5%
Linearity	ISO 10545-2	± 0.5% Max	± 0.1%
Wedging	ISO 10545-2	± 0.6% Max	± 0.1%
Warpage	ISO 10545-2	± 0.5% Max	± 0.2%
Water Absorption	ISO 10545-3	≤ 0.5 %	Natural: 0.05%
Deep Abrasion Resistance	ISO 10545-6	≤ 175 Mm³	140 Mm³
Coefficient Of Linear Thermal Expansion	ISO 10545-8	Testing Method Available	On Request
Resistance To Thermal Shocks	ISO 10545-9	Testing Method Available	Resistant
Frost Resistance	ISO 10545-12	No Sample Must Show Alterations To Surface	Frost Proof
Resistance To Chemical Products	ISO 10545-13	No Sample Must Show Visible Signs Of Chemical Attack (Acids, Bases, Additives For Pools) Except For Products Containg Hydroflouric Acid And Derivatives	Complies
Stain Resistance	ISO 10545-14	Testing Method Available	Resistant To Stain



# Shade Tone Variance

Shade, texture and tone can vary from piece to piece within a single tile production run. V1 shade tone variation has little or no change from piece to piece where a V4 might have a substantial variety of shade, texture and tone variation.



Variance Rating	Description
V1	Uniform Appearance
V2	Slight Variation
V3	Moderate Variation
V4	Substantial Variation

COLOUR	VARIANCE
Caramello	V3
Ecru	V3
Gesso	V3
Inchiostro	V3
Nuvola	V3

# Ramp Test Values (DIN 51130)

DIN Standard Ramp Testing (DIN 51130) is an alternative to Pendulum Testing and generally categorised as an ‘off-site’ activity because of the size and complexity of the equipment required to carry out the test. The Slip Resistance Values (RSV) are factory gate values (based on supplied tiles) and categorised using the Ramp Test (DIN 51130) method which is commonly used by European factories. In this method, a lubricated inclined platform is adjusted to a gradually increasing gradient, and the angle is measured at which a person walking on it slips.

R Rating Value	Friction
R9	Minimal
R10	Normal
R11	Good
R12	Good
R13	Very High

COLOUR	FINISH/STYLE	R Rating Value	Friction
Caramello	Grip	R11	Good
Caramello	Natural	R10	Normal
Caramello	Structured	R11	Good
Ecru	Grip	R11	Good
Ecru	Natural	R10	Normal
Ecru	Structured	R11	Good
Gesso	Grip	R11	Good
Gesso	Natural	R10	Normal
Gesso	Structured	R11	Good
Inchiostro	Grip	R11	Good
Inchiostro	Natural	R10	Normal
Inchiostro	Structured	R11	Good
Nuvola	Grip	R11	Good
Nuvola	Natural	R10	Normal
Nuvola	Structured	R11	Good





Calma - Caramello & Inchiostro desks



# Environmental Certification



LEED® certification provides independent, third party verification that a building project meets the highest green building and performance measure. All certified projects receive a LEED® plaque, which is nationally recognised symbol demonstrating that a building is environmentally responsible, profitable and a healthy place to live and work. The environmental characteristics have been evaluated and found according to the requirements of content of recycled material for environmental assessment according to LEED® criteria. These products contribute to the increase in the LEED® rating of buildings where they are used.



The EU Ecolabel helps you identify products and services that have a reduced environmental impact throughout their life cycle, from the extraction of raw material through to production, use and disposal. Recognised throughout Europe, EU Ecolabel is a voluntary label promoting environmental excellence which can be trusted. Ecolabel certification applies to building products such as ceramic tiles for residential and public flooring and wall- covering. The commission in charge of the certification system measures the environmental impact caused by the entire productive cycle; in the case of ceramic tiles, the verification starts from raw material quarrying through to manufacturing, distribution, installation and their final disposal. Our factories conform and are certified by the European Community standard Ecolabel and the production process is in complete harmony with the Ecolabel certification.



GREENGUARD Certification ensures that a product meets stringent standards for minimal emissions of volatile organic compounds (VOCs) into indoor air. This program provides assurance that products designed for indoor use adhere to strict chemical emissions limits, fostering the creation of healthier interiors. Manufacturers with GREENGUARD Certification gain credibility for their sustainability claims, supported by empirical technical data from an unbiased third-party organisation. The GREENGUARD Certification Program instills confidence by ensuring that indoor products meet strict chemical emissions limits, contributing to the creation of healthier interior spaces. This empowers manufacturers to produce and customers to identify products with low chemical emissions, thereby supporting air quality and environmental well-being.



NSF® has facilitated the development of more than 75 standards and protocols for sanitary food equipment, and has certified thousands of products as safe to use in restaurant and commercial kitchen settings. NSF® food equipment standards include requirements for material safety, design, construction and product performance. The products conform to the requirements of NSF/ANSI Standard 51 – Food Equipment Materials. NSF/ANSI 51 establishes minimum public health and sanitation requirements for materials and finishes used in the manufacture of commercial foodservice equipment



An Environmental Product Declaration (EPD) is a concise document that transparently communicates the environmental performance of a product throughout its life cycle. It provides comprehensive information about the product's environmental impact, including aspects such as raw material extraction, production processes, energy consumption, and emissions. EPDs are based on standardised methodologies and enable consumers, businesses, and policymakers to make informed decisions by considering the environmental aspects of a product in a systematic and comparable way.



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